

## 120° Drill Mills



### 2-Flute, Drill Mills, 120° Point, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #
1/8	.1250	5/8	2	1/8	<a href="#">RDM20708</a>	<a href="#">RDM20808</a>
3/16	.1875	3/4	2-1/2	3/16	<a href="#">RDM20712</a>	<a href="#">RDM20812</a>
1/4	.2500	1	3	1/4	<a href="#">RDM20716</a>	<a href="#">RDM20816</a>
5/16	.3125	1	3	5/16	<a href="#">RDM20720</a>	<a href="#">RDM20820</a>
3/8	.3750	1	3	3/8	<a href="#">RDM20724</a>	<a href="#">RDM20824</a>
7/16	.4375	1	3	7/16	<a href="#">RDM20728</a>	<a href="#">RDM20828</a>
1/2	.5000	1	3	1/2	<a href="#">RDM20732</a>	<a href="#">RDM20832</a>



### 4-Flute, Drill Mills, 120° Point, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #
1/8	.1250	5/8	2	1/8	<a href="#">RDM40708</a>	<a href="#">RDM40808</a>
3/16	.1875	3/4	2-1/2	3/16	<a href="#">RDM40712</a>	<a href="#">RDM40812</a>
1/4	.2500	1	3	1/4	<a href="#">RDM40716</a>	<a href="#">RDM40816</a>
5/16	.3125	1	3	5/16	<a href="#">RDM40720</a>	<a href="#">RDM40820</a>
3/8	.3750	1	3	3/8	<a href="#">RDM40724</a>	<a href="#">RDM40824</a>
7/16	.4375	1	3	7/16	<a href="#">RDM40728</a>	<a href="#">RDM40828</a>
1/2	.5000	1	3	1/2	<a href="#">RDM40732</a>	<a href="#">RDM40832</a>

Carbide Endmills



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Tolerances	Diameter	Shank
All Sizes	+0.000, -0.003	+0.000, -0.0005